
**REVIEW ON FORMULATION AND EVALUATION OF
ALPRAZOLAM TABLET**

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ABSTRACT

This review article focuses on the anxiolytic medication alprazolam tablet formulation and evaluation parameters. Anxiety is a normal emotional response to stress but it requires medication and proper treatment when the anxiety becomes excessive by interfering with daily life. This article focuses on anxiety and anxiolytics and briefly discuss the formulation and evaluation parameters of alprazolam tablet. Alprazolam is an anxiolytic under benzodiazepine which works by modulating GABA in the nervous system. Direct compression and wet granulation methods of preparation are described. Evaluation parameters such as hardness, thickness, content uniformity, friability, dissolution rate are thoroughly explained.

KEYWORDS: Alprazolam tablet, evaluation, anxiolytic, direct compression.

ANXIETY

Anxiety is a normal emotional response to stress, characterized by feelings of fear, apprehension, and nervousness. However, when excessive and persistent, it becomes pathological and may lead to anxiety disorders.

SYMPTOMS

- Palpitations
- Sweating
- Trembling or shaking
- Sensation of shortness of breath

- Feelingofchoking
- Chestpainordiscomfort

ANXIOLYTICS

Anxiolyticsaremedicationsusedtoreduceanxiety symptoms,suchasfear,dread,uneasiness, andmusclenetension,bymodulating neurotransmitterslikeGABAorserotonin inthenervous system.

ALPRAZOLAM

Alprazolam,commonlyknownasXanax,isatriazolobenzodiazepineusedprimarilytotreat anxiety and panic disorders.

MECHANISMOFACTION

Benzodiazepinesbind tothe GABA-Areceptor.Acommon GABA-AreceptorintheCNSis comprisedoftwo alpha-1 subunits, two beta-2 subunits,and onegamma-2 subunit. The benzodiazepinebindingsiteisbetween thealpha-1 andgamma-2subunits. Benzodiazepine binding sites appear to exhibit coupling with GABA-Areceptors, enhancing the effects of gamma-aminobutyricacid(GABA)byincreasing GABAaffinity atthe GABA-Areceptor. Themajor inhibitoryneurotransmitterGABAmediates thecalmingorinhibitoryeffects of alprazolam on the human nervous system.

FORMULATIONOFALPRAZOLAMTABLET

Formulation is the process by which different chemical substances, including the active pharmaceuticalingredient (API)andexcipients, arecombinedtoproduceafinal medicinal product suitablefor patient use.

COMPOSITION

Table1: Ingredient and Composition of Alprazolam Tablet.

INGREDIENT	FUNCTION	QUANTITY PERTABLET
Alprazolam	API	0.5 mg
Crospovidone	Superdisintegrant	5–15 mg
Docusatesodium	Wettingagent/surfactant	0.5–5 mg
Lactose	Diluent (filler)	78–100 mg
Magnesiumstearate	Lubricant	2–8 mg
Microcrystallinecellulose(MCC)	Binder+ diluent	50–150 mg
Silicondioxide(colloidal)	Glidant	0.5–2 mg
Sodiumbenzoate	Preservative	0.15 mg
Cornstarch	Disintegrant/binder	50-150 mg

MANUFACTURING OF ALPRAZOLAM TABLET

A. Direct Compression Method Step 1: Weighing of Materials

Accurately weigh all the ingredients including alprazolam and excipients; Diluent (lactose)
Disintegrant (cornstarch) Glidant (silicon dioxide) Lubricant (magnesium stearate)

Step 2: Sifting

Pass all the ingredients through sieve (#40 or #60)
To remove lumps and to ensure uniform particle size

Step 3: Blending

Mix Alprazolam + lactose + croscopolone by using; V cone blender, double blender
Mix thoroughly to ensure **uniform distribution**.

Step 4: Addition of Glidant

Add colloidal silicon dioxide and mix for 5–10 minutes.
Purpose of glidant is to improve powder flow during compression.

Step 5: Lubrication

Add magnesium stearate and mix gently for **2–3 minutes only**.
Avoid overmixing as overmixing can affect tablet hardness and dissolution.

Step 6: Compression Compress blend using tablet compression machine

Adjust weight, hardness and thickness to produce uniform tablets.

B. Wet granulation method

Alprazolam immediate release tablets are commonly prepared by direct compression due to its simplicity and suitability for low-dose drugs. Wet granulation may be employed when flow and content uniformity issues arise.

1. Weighing

○ All ingredients including Alprazolam, lactose, MCC, cornstarch and magnesium stearate are accurately weighed.

2. Sieving

○ Alprazolam, lactose, MCC, and corn starch are passed through #40 sieve. colloidal

silicon dioxide and magnesium stearate are passed through #60 sieve.

3. Dry Mixing.

○ Alprazolam is mixed with a small portion of lactose first, then gradually mixed with remaining diluents to ensure uniform distribution. Geometric dilution is employed for mixing the alprazolam with diluent as it is a low-dosed drug. Microcrystalline cellulose and starch are added and blended for 10–15 minutes.

4: Binder Solution Preparation

○ Cornstarch is dissolved in purified water to prepare binder solution.

5. Granulation

○ Binder solution is added slowly to powder blend with continuous mixing until a cohesive wet mass is formed. Planetary mixer, rapid mixer granulator and sigma blade mixers are used in this step.

6. Wet Screening

○ The wet mass is passed through #16 or #20 sieve to form granules.

7. Drying

○ Granules are dried in dryer at 50–60°C until moisture content is reduced (LOD ~1–2%).

○ Dryers used are tray dryer, vacuum dryer and fluidized bed dryer.

8. Dry Screening

○ Dried granules are passed through #20 sieve to obtain uniform granules.

9. Final Blending

○ Croscollidone is added extragranularly and mixed for 5–10 minutes.

Then colloidal silicon dioxide and magnesium stearate are added and mixed gently for 3–5 minutes.

10. Compression

○ Final blend is compressed into tablets using compression machine. Hardness, weight, and thickness are adjusted.

EVALUATION OF ALPRAZOLAM TABLET

In-vitro Evaluation of the Prepared Tablets

The prepared tablets are evaluated by the following tests: Appearance, Thickness, Hardness,

Weight variation, Friability, Disintegration, Drug content, In vitro dissolution, and Stability studies.

1. Appearance

The general appearance of a tablet is its visual identity and overall elegance, including shape, colour, and surface texture. These parameters are essential for consumer acceptance.

2. Thickness

The thickness of the tablets was determined using vernier callipers. Randomly, 10 tablets were selected for determination of thickness, expressed as Mean \pm SD in mm.

3. Hardness

The hardness of a tablet indicates its strength against resistance to capping, abrasion, or breakage during storage, transportation, and handling. It is measured as the force required to break the tablet. Hardness of 10 tablets (randomly selected) was determined using a Monsanto hardness tester and expressed in kg/cm².

4. Weight Variation

The weight variation test is carried out to ensure uniformity in tablet weight within a batch. Twenty tablets were randomly selected, weighed individually, and the average weight was calculated. The deviation of individual tablet weights from the average was determined.

5. Friability Test

Friability is the loss of weight of tablets due to mechanical stress during handling or transportation. A Roche friabilator was used for this test. For tablets weighing ≤ 0.65 g, a sample equivalent to 6.5 g was taken; for tablets > 0.65 g, 10 tablets were used. The apparatus was rotated at 25 rpm for 4 minutes (100 revolutions). Tablets were dedusted and reweighed.

$\% \text{ Friability} = (W_0 - W_1) / W_0 \times 100$ Where:

$W_0 = \text{Initial weight}$ $W_1 = \text{Final weight}$

6. Disintegration Test

The USP disintegration apparatus consists of six glass tubes open at the top and fitted with a 10-mesh screen at the bottom. One tablet is placed in each tube, and the basket is immersed in 1 L of distilled water at $37 \pm 2^\circ\text{C}$. Tablets should remain below the surface during upward movement and not descend closer than 2.5 cm from the bottom.

7. Drug Content

Ten tablets were powdered, and an amount equivalent to 100 mg drug was dissolved in suitable medium (buffer or 0.1N HCl). The volume was made up to 100ml, filtered, and diluted 100 times. The solution was analysed spectrophotometrically to determine drug content per tablet.

8. In Vitro Drug Release Studies (Dissolution study)

Immediate-release tablets were subjected to dissolution studies in pH 6.8 phosphate buffer or 0.1N HCl for 30 minutes. The dissolution was carried out using 900ml medium at $37 \pm 1^\circ\text{C}$ in a dissolution apparatus with paddle rotation at 100 rpm.

Samples (5 ml) were withdrawn at 5, 10, 15, and 30 minutes and replaced with fresh medium. The samples were filtered, diluted, and analysed by spectrophotometry. Drug release data were plotted using zero-order and first-order kinetics, and parameters such as dissolution rate constant and correlation coefficient were calculated. Immediate-release formulations are expected to release:

~50% drug within 15 minutes $\geq 80\%$ drug within 30 minutes ~90% drug within 45 minutes

9. Stability studies

As per the ICH Guidelines the stability studies of pharmaceutical products may be expressed as the time during which the pharmaceutical products retain its physical, chemical, microbiological, pharmacokinetic properties and characteristics throughout the shelf life from the time of manufacture. Shelf life of the product can be defined as the substance reduces to 90% of its original concentration.

Table 2: Stability Studies of Alprazolam Tablet.

Study Type	Storage Condition	Minimum Time Period
Long-term	$25^\circ\text{C} \pm 2^\circ\text{C} / 60\% \text{RH} \pm 5\% \text{RH}$	12 months
Intermediate	$30^\circ\text{C} \pm 2^\circ\text{C} / 65\% \text{RH} \pm 5\% \text{RH}$	6 months
Accelerated	$40^\circ\text{C} \pm 2^\circ\text{C} / 75\% \text{RH} \pm 5\% \text{RH}$	6 months

PACKAGING OF ALPRAZOLAM TABLET

Packaging means a collection of different packaging materials which encase the pharmaceutical product from the time of manufacturing to the end of the user.

TYPES OF PACKAGING



Figure1: Packaging of Alprazolam Tablet.

LABELLING

Label is any written, printed, or visual material that is displayed on the immediate container of an article, or that is attached to a consumer good or that is attached to or visible on a package that contains a consumer good.

ALPRAZOLAM LABEL



Figure2: label of alprazolam.

INFORMATIONSON LABEL

- Drug name: Alprazolam
- Drug strength: 0.2, 0.5, 1, 2mg Brand name: e.g., Xanax
- Dosage form: Tablet Batch number
- Manufacturing date Expiry date
- Route of administration
- Prescription status: RX only
- Manufacturer name and address

□ Storage condition: store below 25⁰C □ Warnings

STORAGE OF ALPRAZOLAM TABLET

Alprazolam tablets should be stored at room temperature, between 68 F to 77 F (20⁰C to 25⁰C). It can be exposed to temperatures between 59 F to 86 F (15⁰C to 30⁰C), for shorter periods of time, such as when transporting it. Store in a cool, dry place and protected from light.

CONCLUSION

This review highlights the formulation and evaluation of alprazolam tablet, emphasizing their role in ensuring safe, effective, and stable dosage forms. Alprazolam is a widely used anxiolytic for the management of different types of anxiety disorder. Formulation of alprazolam tablet requires proper excipient and method selection for an effective stable product. Evaluation parameters help in analysing the tablet hardness and integrity and thereby ensuring development of stable and effective dosage form.

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